

**Indexable insert for turning CCMT 120404, for finish machining, Grade: HBT130****Order data**

Order number	260088 HBT130
GTIN	4062406256944
Item class	22D

Technical description

Cutting conditions	slightly interrupted
Grade	HBT130
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.4 mm
Number of changes/inserts	2
Chip breaker	M
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.1 - 1 mm
ISO code indexable insert	CCMT 120404
Tool material	Carbide

Feed f	0.05 - 0.2 mm/rev.
Coating	TiCN
Main application	M
Type of product	Indexable insert for turning